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President's Message



Dear IFTEX Members,

Warm greetings from IFTEX.

As we reflect on the achievements of FY 2025–26, I would like to express my sincere gratitude for your continued support, trust, and active participation in strengthening the Indian Federation of Woven Technical Textiles (IFTEX).

The year has been marked by focused industry advocacy and constructive engagement with key government and regulatory bodies, including BIS, CPCB, DCPC, DGFT, the Ministry of Textiles, and the Ministry of Consumer Affairs, Food & Public Distribution.

These sustained efforts have contributed to several significant developments in the standards, regulatory framework, and growth prospects of our industry:

1. Revision and Rationalization of BIS Standards:

IFTEX played an active role in the rationalization and revision of BIS standards and specifications across various product categories, including Food Grain Bags, Block Bottom Bags, PP Cement Bags, Fertilizer Bags, and Sugar Bags. These changes will help align standards with current industry requirements and improve operational efficiency.

2. Record Demand for Food Grain Bags:

Through continuous representations to the Ministry of Food and the Ministry of Textiles, the industry witnessed the highest-ever procurement of Food Grain Bags. The increased demand was further supported by restrictions on certain jute imports from Bangladesh. Our industry responded efficiently by ensuring timely deliveries, thereby strengthening India's food security supply chain.

3. Relief on Recycled Plastic Usage and EPR Compliance:

IFTEX remained actively engaged on issues relating to recycled plastic usage and Extended Producer Responsibility (EPR) compliance. The decision to permit the carryforward of shortfalls in mandatory recycled plastic usage for FY 2025–26, along with the extension of CPCB filing timelines, provided much-needed relief to the industry, particularly to our MSME members.

4. Strengthening Governance and Institutional Framework:

A major milestone during the year was the successful Annual General Meeting held on 8 November 2025 in New Delhi. Members unanimously adopted the new Articles of Association, laying a strong foundation for enhanced transparency, robust governance, and broader member participation in the Federation's activities.

5. Enhanced Industry Visibility at PlastIndia 2026:

IFTEX's active participation at PlastIndia 2026 significantly enhanced the visibility and recognition of the woven technical textiles industry at the national & international level creating greater awareness among stakeholders and policymakers.

As we move into FY 2026–27, our commitment to advancing the interests of the industry remains stronger than ever. To enable IFTEX to continue its advocacy efforts and memberfocused initiatives, I request all members to renew their membership subscriptions at the earliest and share their payment confirmations with the Secretariat.

Together, we have demonstrated the strength and impact of a united industry voice. With your continued cooperation and support, I am confident that IFTEX will continue to champion the growth, competitiveness, and sustainability of the woven technical textiles sector in the years ahead.

Warm regards,

For IFTEX



K.R. Padmaja Reddy
President

Vice President's Message



Dear Members,

As we step into June 2026, the Woven Technical Textile sector continues to move forward in an environment that calls for preparedness, discipline, and collective responsibility. The past few months have tested our industry's ability to manage raw material volatility, logistics-related uncertainties, regulatory obligations, and evolving customer expectations. It is encouraging to note that, despite these challenges, our members have continued to demonstrate resilience and operational maturity.

The global supply chain environment remains sensitive, particularly in relation to crude-linked petrochemical inputs, polymer price movements, freight costs, and shipping-route uncertainties. For an industry that depends significantly on polypropylene and related raw materials, such fluctuations require close monitoring and prudent procurement planning. Sudden changes in raw material availability or pricing can directly impact production schedules, working capital requirements, and delivery commitments.

At the same time, domestic demand for PP bags and woven products continues to remain steady across key sectors such as fertilizers, food grains, cement, chemicals, and other bulk packaging applications. This provides confidence for the near term. However, stable demand must be matched with responsible execution. Members must continue to plan production realistically, align commitments with actual capacity and raw material availability, and avoid speculative decisions that may disturb market discipline.

The requirement for food grain and fertilizer packaging continues to place an important responsibility on our sector. Packaging is an essential part of the national supply chain, particularly when it supports agriculture, food security, and infrastructure development. As an industry, we must ensure timely supply while maintaining fairness towards existing customers and long-standing business relationships. Balancing national priorities with commercial commitments remains critical.

Quality and compliance must continue to remain non-negotiable. Whether bags are supplied for food grains, fertilizers, cement, chemicals, or industrial use, strict adherence to applicable BIS norms, customer specifications, and regulatory requirements is central to maintaining trust in our sector. Any compromise on quality affects not only an individual unit but the credibility of the entire woven technical textile industry.

Another area that requires sustained attention is the compliance framework around Extended Producer Responsibility and plastic waste management. Members must remain proactive in documentation, registration, reporting, and timely filings through the prescribed regulatory platforms. Compliance should not be viewed as a last-minute obligation, but as an integral part of responsible and future-ready business operations.

MSMEs, which form the backbone of our industry, continue to face pressures from raw material price movements, working capital constraints, delayed payments, and rising compliance costs. Their agility and entrepreneurial strength have always been among the greatest assets of our sector. It is therefore important that larger stakeholders, suppliers, customers, and institutions work together to support a balanced and sustainable ecosystem.

I am also pleased to welcome **Mrs. Priyanka Anand** as the new **Executive Secretary of the Association**, posted at our Delhi office. She will be working in close coordination with all members, Government bodies, and other stakeholders to strengthen communication, facilitate timely engagement, and support the smooth functioning of the Association. I am confident that her involvement will further enhance IFTEX's ability to serve its members effectively and maintain active coordination across the industry ecosystem.

In the current environment, I urge all members to remain focused on the following priorities:

1. Plan production in line with confirmed demand and raw material availability.
2. Maintain strict quality control and full compliance with applicable standards.
3. Monitor polymer prices, freight trends, and supply conditions closely.
4. Communicate transparently with customers regarding delivery schedules and market constraints.
5. Avoid speculative buying or selling practices and focus on long-term relationships.
6. Strengthen preparedness for BIS, EPR, and other regulatory requirements.
7. Extend support to MSME members and supply-chain partners wherever possible.

As we move further into the year, our collective approach must be one of maturity, coordination, and long-term vision. Demand fundamentals remain encouraging, but external uncertainties require us to remain alert and disciplined. The strength of our industry lies not only in production capacity, but also in reliability, compliance, customer trust, and responsible conduct.

IFTEX will continue to engage actively with stakeholders across the value chain, monitor developments affecting raw material supply, logistics, standards, and compliance, and represent the interests of members at appropriate forums.

I look forward to your continued cooperation and collective efforts in strengthening the position of Indian Woven Technical Textiles.

Warm Regards,

Dr. Prakash Kumar Khemani

Vice President, IFTEX

Vice President's Message



Dear IFTEX Members,

As our industry navigates an era of rapid technological advancement and changing market expectations, it is important that we look beyond immediate challenges and prepare for the opportunities that lie ahead. The future of the woven sack industry will not be defined solely by production capacity or market share, but by our ability to innovate, adapt, and create sustainable value.

The coming decade presents a unique opportunity for the Indian woven sack industry. With growing global demand for reliable packaging solutions, increasing focus on food security, and the shift toward responsible manufacturing, India is well positioned to strengthen its role as a global manufacturing leader.

To achieve this, we must embrace the principles of Industry 4.0 through automation, digitalization, process optimization, and data-driven decision-making. Smart manufacturing technologies can help improve productivity, reduce waste, enhance quality consistency, and strengthen competitiveness in both domestic and international markets.

At the same time, sustainability must become a core business strategy. The future belongs to industries that can successfully balance growth with environmental responsibility. Reducing waste, improving recyclability, optimizing energy consumption, and adopting circular economy practices will not only support environmental goals but also create long-term business advantages.

Another important area is product innovation and diversification. As market requirements evolve, the industry must explore new applications, value-added products, and specialized packaging solutions. Investment in research and development will be essential to unlock new growth opportunities and reduce dependence on traditional product segments.

The next generation of industry leadership will also play a critical role. Developing skilled manpower, encouraging knowledge sharing, and fostering a culture of continuous improvement will help ensure the long-term success of our sector.

IFTEX remains committed to supporting members through collaboration, knowledge exchange, and collective industry development. By working together and embracing innovation, we can build a stronger, more sustainable, and globally competitive woven sack industry.

The future is not something we wait for—it is something we create. Let us prepare today for the opportunities of tomorrow.

Warm regards,

Alpesh Patel
Vice President, IFTEX

India's Pragmatic Approach to the US-Iran Conflict: A Lesson in Economic and Industrial Resilience

by Dr. Prakash Kumar Khemani, Ph.D., MBA
Vice President

The recent tensions between the United States and Iran once again highlighted the vulnerability of global supply chains to geopolitical events. For India, which relies heavily on imported crude oil and petrochemical feedstocks, concerns about potential disruptions were immediate. Given the strategic importance of the Gulf region to global energy trade, any prolonged conflict had the potential to affect not only fuel supplies but also critical industrial value chains that support manufacturing and exports.

India's response to the crisis demonstrated the value of strategic autonomy and pragmatic diplomacy. Rather than becoming entangled in geopolitical alignments, the country focused on safeguarding its economic interests, maintaining constructive engagement with all stakeholders, and ensuring continuity of trade and industrial activity. This balanced approach helped preserve confidence in India's manufacturing ecosystem during a period of heightened global uncertainty.

Beyond Energy: Protecting Industrial Supply Chains

The woven technical textiles sector is deeply integrated with the petrochemical value chain. Polypropylene remains the primary raw material for products such as woven sacks, FIBCs, container liners, geotextiles, agro-textiles, and numerous industrial packaging applications that support agriculture, infrastructure, chemicals, fertilizers, food processing, and logistics industries.

Whenever geopolitical tensions threaten global energy markets, concerns naturally extend to the availability and movement of petrochemical feedstocks and finished polymers. Manufacturers depend not only on competitive pricing but also on uninterrupted supply and stable trade flows.

The recent crisis demonstrated the importance of resilience in these areas. Despite heightened tensions in one of the world's most critical energy corridors, Indian industry continued to operate without major supply disruptions. Production schedules, export commitments, and customer deliveries remained largely intact, reflecting the robustness of India's industrial ecosystem.

The Contribution of India's Petrochemical Industry

An important factor behind this resilience was the performance of India's leading petrochemical producers. Companies such as Reliance Industries Limited (RIL), Indian Oil Corporation Limited (IOCL), and HPCL-Mittal Energy Limited (HMEL) continued to maintain operational stability and support downstream manufacturing industries during a period of global uncertainty.

Their ability to sustain production, efficiently manage supply chains, and ensure continued availability of polypropylene helped maintain confidence across the manufacturing sector. For producers of woven sacks, FIBCs, geotextiles, and other technical textile products, continuity of raw material supplies was instrumental in supporting uninterrupted operations and meeting customer commitments.

The contribution of India's petrochemical sector during this period highlights the strategic importance of a strong domestic manufacturing base. The partnership between polymer producers and downstream converters remains one of the key strengths of India's technical textiles industry.

A Strategic Advantage for India's Woven Technical Textiles Industry

India today occupies a leading position in the global market for woven polypropylene packaging products. Indian manufacturers serve customers across agriculture, fertilizer, cement, chemicals, food processing, infrastructure, mining, and industrial sectors worldwide.

In an increasingly uncertain global environment, reliability has become a major competitive advantage. International buyers value suppliers who can maintain production continuity, honor delivery commitments, and remain dependable during periods of disruption.

India's measured response to the US-Iran conflict reinforced this perception. By maintaining stable trade relationships and minimizing disruptions to industrial activity, the country demonstrated the advantages of strategic autonomy in an increasingly fragmented geopolitical landscape.

The Road Ahead

The episode offers important lessons for policymakers and industry stakeholders alike. Geopolitical uncertainties are likely to remain a feature of the global economy. Building resilience through diversification, efficient supply chains,

technological advancement, and strong industry-government collaboration will therefore remain essential.

As India advances its ambitions under the National Technical Textiles Mission and strengthens its position as a global manufacturing hub, the ability to navigate international uncertainty will become an increasingly important competitive advantage.

The recent US-Iran tensions serve as a reminder that economic resilience is not built during a crisis—it is built long before one occurs. India's response demonstrated that prudent diplomacy, strategic planning, industrial capability, and strong domestic institutions can help the country weather geopolitical challenges while continuing its journey toward becoming a global leader in manufacturing and technical textiles.

For the woven technical textiles sector, this may be the most important takeaway of all: resilience, reliability, and strategic preparedness are now as important as cost competitiveness in determining long-term success in global markets.

About the Author: **Dr. Prakash Kumar Khemani**, Ph.D., MBA, is Vice President of the Indian Federation of Woven Technical Textiles (IFTTEX). A respected voice in the woven technical textiles and industrial packaging industry, he has contributed significantly to the advancement of India's polypropylene-based packaging sector and advocates for strengthening the country's manufacturing competitiveness and global market presence.



IFTEX - Management Committee Meeting Minutes

Meeting held on 27 May 2026

Date	27 May 2026
Time	3:00 PM
Mode	Online - Microsoft Teams

1. Opening and Welcome

President Smt. K. R. Padmaja Reddy welcomed the members and thanked them for their support during her recent absence. She noted the resilience of the industry despite raw material challenges and appreciated the strong performance in the food grain sector, which had supported overall business sentiment.

2. Confirmation of Previous Minutes

The minutes of the previous Management Committee meeting were reviewed and approved.

Proposed by: Smt. K. R. Padmaja Reddy

Seconded by: Dr. Prakash Kumar Khemani

3. Introduction of New Executive Secretary

Mrs. Priyanka Anand was introduced as the new Executive Secretary, taking over from Mr. Umesh Anandani, Secretary. Members welcomed her to the team and wished her success in the role.

4. Industry and Market Updates

Raw Material Situation

- Mr. Hans Agarwal reported that all plants continued operations despite market volatility.
- Domestic raw material prices had escalated, while global prices remained largely stable.
- With active support from polymer manufacturers and petrochemical companies, the raw material supply position has stabilised, resulting in improved polymer availability.
- Members agreed that material availability is not a concern at present, as processors are able to meet their raw material requirements.

5. Organisational Transition Update

The President confirmed that the transition to IFTEX has been fully completed. The following items were noted:

- GST, PAN, TAN, and statutory registrations have been updated.
- Bank accounts and fixed deposits have been migrated.
- Treasury operations are being managed efficiently.

The President appreciated Dr. Prakash Kr. Khemani and Mr. Krishna Kumar Bang for ensuring a smooth transition.



6. Financial Overview (FY 2025-26)

Mr. K. K. Bang, Treasurer, IFTEX, presented approximate combined figures for AIFTMA and IFTEX.

Particulars	Details
Total surplus	Rs. 125 lakhs
Sponsorship and directory income	Rs. 50-60 lakhs
Net surplus from subscriptions and magazine advertisements	Rs. 75 lakhs; broadly in line with FY 2024-25
Membership status	Total members: 297; Paid: 177; Unpaid: 120
Fixed deposit holdings	Rs. 450 lakhs
Membership collections	Improved collections are expected in FY 2026-27

It was noted that the final balance sheet will reflect the combined figures.

7. Ministry of Commerce - Industry Inputs Requested

The Ministry of Commerce has sought recommendations on reducing the dollar deficit arising from polymer and petroleum imports. The Committee discussed the following points:

Export competitiveness

- Exports currently account for 30-35% of production and are expected to reach 40% soon.
- Competitive polymer pricing is essential to sustain export growth.

Need to keep import options open

- Imports help prevent excessive domestic price increases.
- Certain polymers, including LDPE and LLDPE, are not produced in adequate quantities in India and must continue to be imported.

Deemed export material

- Currently, only Reliance supplies deemed export material.
- Members stressed the need for IOCL, HMEL, and other PSUs to supply deemed export material to reduce dependency.

Duty structure

- Temporary duty waivers were supported as a measure to stabilise prices.
- Members noted that the Government may reinstate duties due to fiscal considerations.

Free trade concerns

- Members did not see a major threat from Vietnam or China for finished-product dumping, given the higher conversion costs in those countries.



Consensus for Government Representation

IFTEX will recommend the following:

- Strengthening export competitiveness.
- Ensuring globally aligned polymer pricing.
- Expanding deemed export supply beyond Reliance.
- Allowing imports where domestic production is insufficient.
- Maintaining competitive procurement to avoid monopolistic pricing.

8. Classification Issue - Leno Bags

A classification issue has arisen in Kolkata regarding Leno bags under Chapter 63 versus Chapter 39. Members agreed to review the relevant documents and discuss the matter separately once the documents are available.

9. Condolence Note

The Committee expressed deep condolences on the tragic passing of Mr. Varun Bansal, son of Mr. Rajiv Bansal. A formal condolence message has been conveyed on behalf of IFTEX.

10. Conclusion

The meeting concluded with a vote of thanks by Dr. Prakash Kumar Khemani, Vice President.

Action Points

No.	Action Point	Responsibility / Status
1	Prepare and submit IFTEX recommendations to the Ministry of Commerce based on the consensus points.	IFTEX / Secretariat
2	Review documents relating to the Leno bags classification issue and schedule a separate discussion.	Members / Secretariat
3	Continue follow-up for improved membership collections in FY 2026-27.	Treasurer / Secretariat

For IFTEX

K. R. Padmaja Reddy

President

Date: 27.05.2026

INDIAN FEDERATION OF WOVEN TECHNICAL TEXTILES

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From: ["Vice President - IFTEX" <vp@iftex.in>](mailto:vp@iftex.in)
To: textiles.bis1@gmail.com
["J K Gupta" <txd@bis.gov.in>](mailto:txd@bis.gov.in)
Date: 6/11/2026 11:22:15 AM
Subject: Observation of editorial error regarding weight calculation of both-side BOPP laminated sack under IS 16709:2017

The Head
Textiles Department
Bureau of Indian Standards

Dear Sir,

I respectfully wish to bring to your kind attention an important observation regarding the method of calculating the weight of BOPP laminated sacks under IS 16709:2017, in cases where the sack is laminated with BOPP on both sides.

In the present interpretation of the standard, there appears to be ambiguity in the calculation of sack weight when both-side BOPP lamination is applied. This ambiguity is leading to different interpretations in practice. In particular, the weight of the sack is being considered as approximately **82 g**, whereas, after including the mass of both-side BOPP lamination, the correct calculated weight works out to approximately **93.02 g**.

For reference, the relevant sack dimensions and material specifications are as follows:

Description	Value	Unit	Notes
Sack length	630.0	mm	Circular woven fabric
Sack width	500.0	mm	
Closure width, top and bottom	110.0	mm	
Mass of fabric	63.0	g/m ²	GSM of woven PP fabric
Mass of PP lamination	23.0	g/m ²	Laminated on both side (front & back)
Mass of BOPP lamination	15.0	g/m ²	Both side BOPP (front & Back)
Patch length — top closure	385.0	mm	
Patch height — top closure	105.0	mm	
Patch length — bottom closure	385.0	mm	
Patch height — bottom closure	105.0	mm	
Valve sleeve width	110.0	mm	
Valve sleeve length	150.0	mm	

Based on the applicable calculation method, the component-wise sack mass is as follows:

Component Masses (calculated)				
Ref	Component	Formula	Mass (g)	Share
a)	Mass of tubular fabric	$(a + c + 20) \times 2b \times M \times 10^{-6}$	47.88	51.5%
b)	Mass of closure patch	$(d_t \cdot e_t + d_b \cdot e_b) \times M \times 10^{-6}$	5.09	5.5%
c)	Mass of valve sleeve	$(v + 5) \times 2 \times i \times M \times 10^{-6}$	2.17	2.3%
d)	Mass of PP lamination — tube	$(a + c + 20) \times 2(b + 4) \times M_1 \times 10^{-6}$	17.62	18.9%
e)	Mass of PP lamination — patch	$2 \times (d_t \cdot e_t + d_b \cdot e_b) \times M_1 \times 10^{-6}$	3.72	4.0%
f)	Mass of PP lamination — sleeve	$2 \times (v + 5) \times 2 \times i \times M_1 \times 10^{-6}$	1.59	1.7%
g)	Mass of BOPP lamination — tube	$(a + c + 20) \times 2(b + 4) \times M_2 \times 10^{-6}$	11.49	12.4%
h)	Mass of BOPP lamination — patch	$2 \times (d_t \cdot e_t + d_b \cdot e_b) \times M_2 \times 10^{-6}$	2.43	2.6%
i)	Mass of BOPP lamination — sleeve	$2 \times (v + 5) \times 2 \times i \times M_2 \times 10^{-6}$	1.04	1.1%
TOTAL MASS OF SACK			93.02 g	100.0%

Accordingly, the **total calculated mass of the sack is 93.02 g**.

It is respectfully submitted that the present wording/table in the standard does not appear to specifically clarify the weight calculation for sacks laminated with BOPP on both sides. The sack weight mentioned in the standard is therefore being interpreted by some users without taking into account the additional mass contributed by both-side BOPP lamination.

This creates a practical difficulty for manufacturers, testing agencies, purchasers, and other stakeholders, because the same sack specification may be interpreted differently by different parties. Such ambiguity may also result in disputes during inspection, testing, procurement, and compliance verification.

In view of the above, I request the Bureau of Indian Standards to kindly examine this matter and issue a suitable clarification, amendment, or editorial correction in IS 16709:2017 so that the method of weight calculation for both-side BOPP laminated sacks is clearly and uniformly specified.

A clear clarification from BIS will help ensure consistency in interpretation, avoid unnecessary disputes, and support proper compliance with the standard by all concerned stakeholders.

I therefore request your good office to kindly consider this matter on priority and take necessary action for rectification of the ambiguity and issue necessary guidelines.

Thank you.

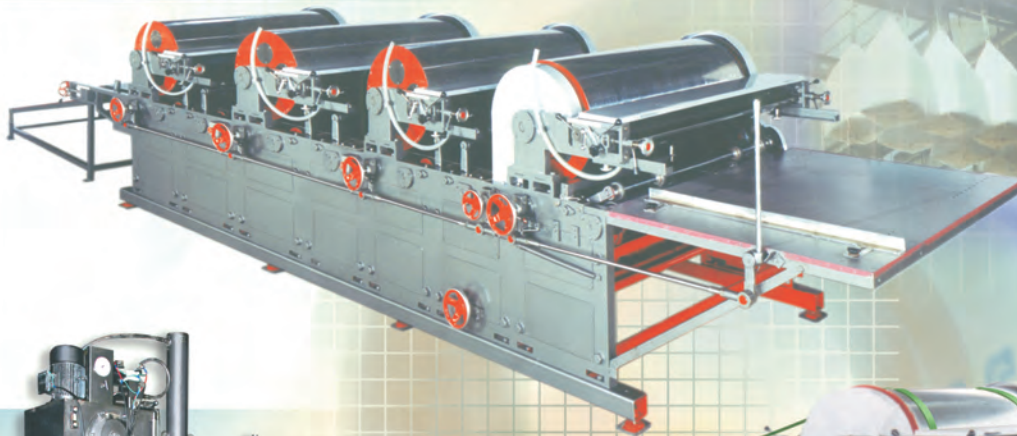
Yours faithfully,

Dr. Prakash Kumar Khemani

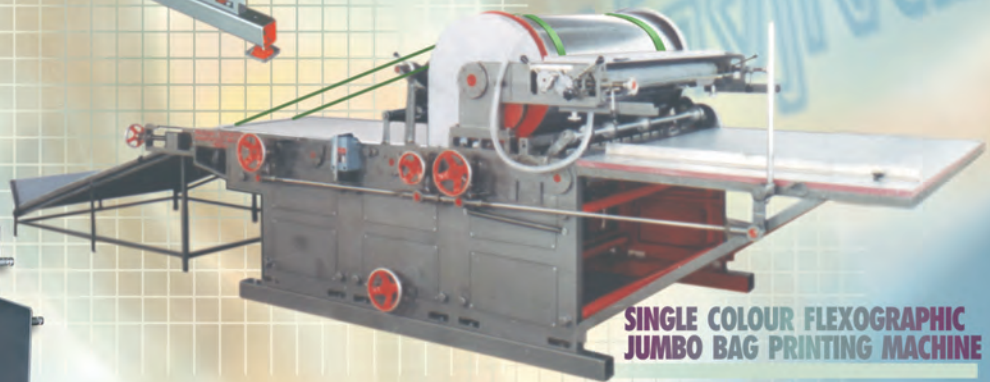
Member- TXD 23

Vice President - IFTEX

F FLEXOGRAPHIC PRINTING MACHINE FOR FLEXIBLE INTERMEDIATE BULK CONTAINER/BAGS



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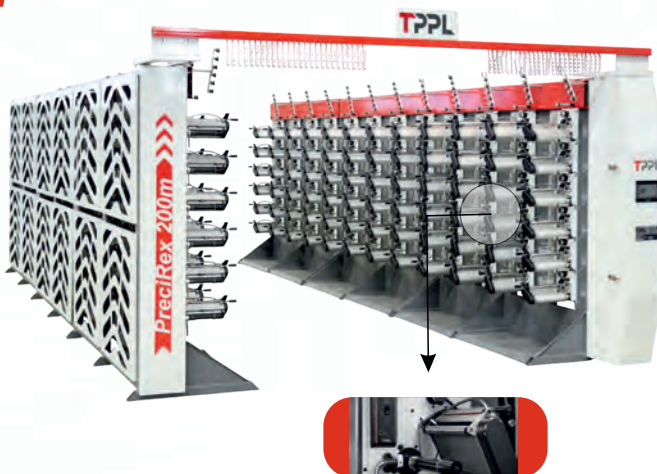
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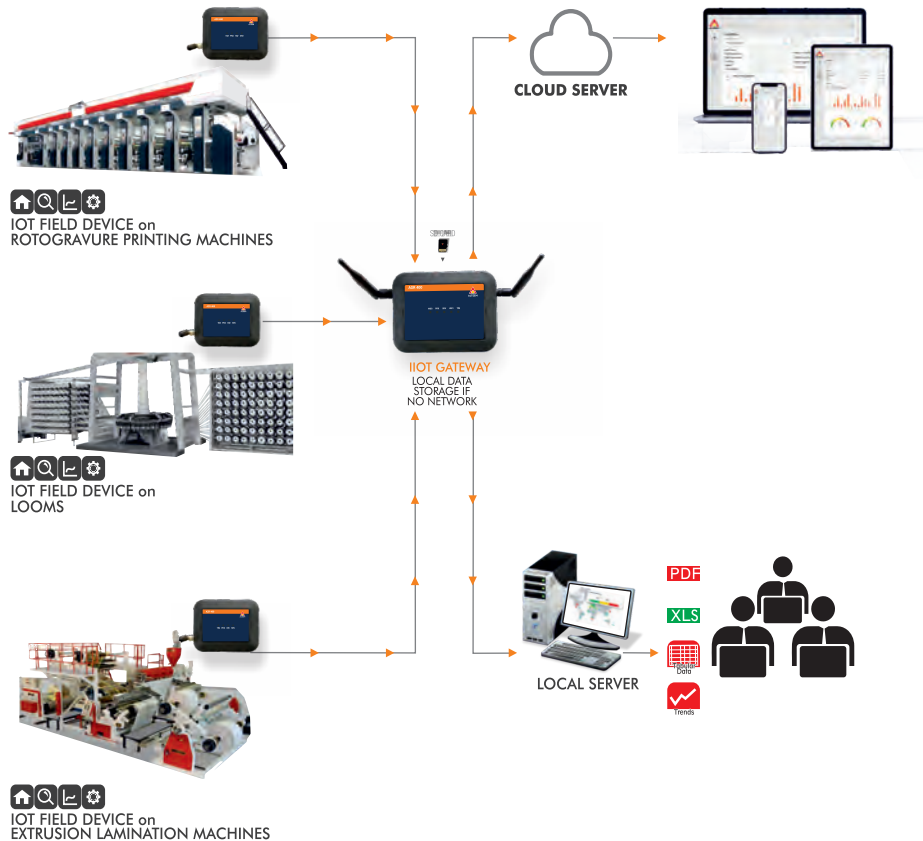
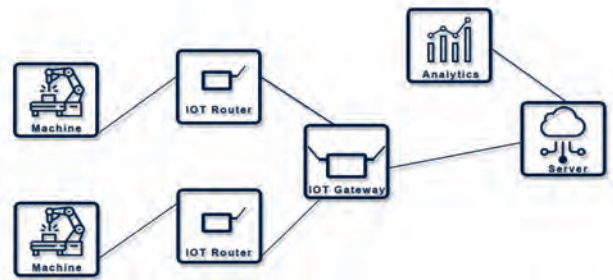
Allowing users to log and analyze key performance indicators such as OEE, Alteem's Dashboard Portal is at the heart of connected services. Showing historical data and generating reports, it allows users to gain insights to produce real operational improvements, and can be used remotely via laptops and smart phones.

Remote Monitoring

Remote Monitoring provides live data of all connected machines, including average speeds, production output, uptime, downtime, energy consumption, job planning, and much more. This data can then be used to improve operations and enhance productivity.

Downtime Monitoring

Downtime monitoring improves overall production efficiency by giving live and historical data of the machines to make sure they are performing as per the required capacities.



The Gateway can be installed directly on the machine.

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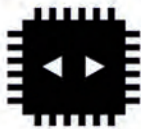
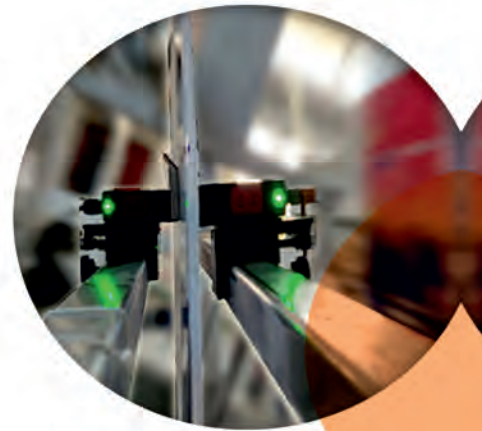
Phone: +91-9662164747, 9723372233

E-mail: sales@alteem.com

Automatic B2B Registration Control System

ABR -400

Achieving Precise Alignment: Front and Back Mark Matching in Extrusion Lamination Machinery



High Speed
Embedded Board



Automatic Search
for Registration Mark



7 inch
Touch Screen

Back To Back Window Matching System

ARC -400

Achieving Seamless Front and Back Window Alignment in Lamination Machine



The Only Machine in Asia Capable of Printing on Woven Sacks, Films and Paper

Precision Flexographic Technology for a Wide Range of Applications:

Films

Woven Sack

Paper

Non-Woven

Lumber Wraps

- Speed Options: Upto 250 mtrs/min
- Print Repeat range: 400 to 1300mm
- Colour Range: 4 to 12
- Option of Servo Motor & Timing Belt Driven
- Option of Sleeve System on Plates & Anilox for faster changeover
- Completely enclosed & Precise chambered Doctor Blade assembly
- Application: Cement, Rice, Fertiliser, Pet Food, Grains, etc
- Options of: Viscosity Controllers. Semi-Automatic washing system



The only company in Asia to manufacture upto 150 mtr/min and 4500 mm wide Stack Flexo Printing Press

Films

Woven Sack

Paper

Non- Woven

Lumber Wraps

- Color Range: 2 or 4
- Printing Speed : Upto 150 mtr/min
- Maximum Web Width: 4500 mm
- Completely enclosed chamber doctor blade
- Ceramic Anilox Roller
- Semi - automatic cleaning system
- Motorised movement of printing deck
- Pneumatic Ink Pump

Built for:



Geo Textiles



Tarpaulin



Logistics



Lumber Wrap



Roofing Applications



Custom-built solutions to optimize your processes and meet your needs are our forte.



M.S. Seamless (Cold Drawn) **HARD CHEESE PIPES**

Surface finishing of I.D. is very smooth with deburring ends.

AVAILABLE SIZES

I.D.	O.D	I.D.	O.D	I.D.	O.D
28.50	x 31.75mm	35.00	x 38.00mm	35.00	x 37.00mm
32.00	x 35.00mm	32.00	x 36.00mm	35.00	x 37.50mm
30.00	x 34.00mm	35.00	x 40.00mm	47.00	x 50.00mm
44.00	x 48.00mm	90.00	x 94.00mm	In 218, 220, 230, 520 mm & in any length	
47.00	x 50.80mm	90.00	x 95.00mm		

- Available fix cutting pipes with CED coating & Powder Coating in various colours Glossy & matte finished from 100mm to required length.
- Also available in odd sizes from 15mm I.D. x 20mm O.D. to 90mm I.D. to 95 mm O.D. & Wall Thick: 1mm to 6mm.



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PIPES & TUBES

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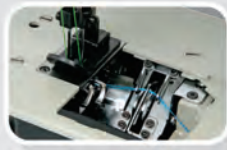
Ph.: +91 0265 2964455, +91 98985 85511

E-mail: patsonpipes@rediffmail.com, patsonpipes@yahoo.co.in,

Website: www.patsonpipes.com

ARM STITCH™

SEWING MACHINE FOR AUTO BAG CONVERSION LINE



AS - 102 HS (YARN Stitching)

- High Speed, Flat Bed - Double Needle - Four Thread,
- Chain Stitch - Sewing Machine. For, Auto Bag Conversion Line



BS - 5200 (HDPE TAPE Stitching)

- High Speed - Flat Bed - Double Needle - Four Thread
- Chain Stitch Sewing Machine.
- For Auto Bag Conversion Line.
- Specially Designed For HDPE Tape Stitching.

NOTE: "AS-102 HS" & "BS-5200" can be installed on Conversion Lines of LOHIA, INNOVA etc. (Replacement of New Long "DKN-3W")

PP/HDPE WOVEN SACK SEWING MACHINE



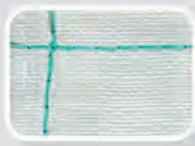
AS - 502 HD

- Double Needle
- Four Thread
- Chain Stitch
- High Speed Sewing Machine



MANUFACTURER OF INDUSTRIAL SEWING MACHINES SINCE 1990

FIBC / JUMBO BAG SEWING MACHINE



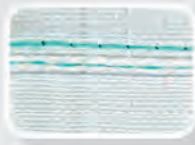
AS - 603 DR

- Single Needle - Plain Feed - Double Thread
- Double Locked Chain Stitch Sewing Machine



AS - 602 HR

- Single Needle - Plain Feed - Flat Bed - Double Thread
- Over seaming (Hiracle) Sewing Machine



AS - 606 UDDR

- Double Needle - Four Thread - Double Locked Heavy Duty Chain Stitch Sewing Machine with Lower feed & Alternating Upper feed.



AS - 802 VMC

- Double Needle - Four Thread - Chain Stitch
- High Speed Sewing Machine. For, SPOUT or SKIRT attachment.



AS - 902 HUF

- Double Needle - Four Thread - Chain Stitch Sewing Machine with Lower Feed & Alternating Upper Feed



Baffle Sewing

AS - 1002 LA

- Double Needle - Four Thread - Long Arm Chain Stitch
- Sewing Machine with Lower Feed & Alternating Upper Feed
- Specially Designed for Baffle Attachment of Container Bags.

NEWLONG
SEWING MACHINE



DKN-3WGP8



DKN-3LWGP8



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RANGE OF SPARE PARTS OF
DKN-3WGP8 / DKN-3LWGP8**





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- ✓ Microperforation for controlled air release
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- Polypropylene (PP)
- Mono Ethylene Glycol (MEG)
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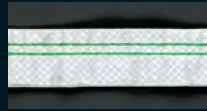
Sewing Machines For HDPE Woven Sacks Bags



ST - 502 HD

Double Needle, Four Thread,
Chain Stitch Sewing Machine

Application :
PP, HDPE, Woven Sacks
Bag Stitching Machine.



Sewing Machines for Big Bags (FIBC)



ST - 6001 SUF

Double Needle, Four Thread,
Combined Overedging
& Chain Stitch (Safety Stitch)
Sewing Machine
with Lower Feed &
Alternating Upper Feed



ST - 6006 UDDR

Double Needle, Four Thread,
Chain Stitch Machine
with Upper and Lower Feed



ST - 802 VMC

Two Needle, Four Thread
High Speed
Sewing Machine



ST- 603 DR

Single Needle,
Plain feed
Double Thread,
Double Locked
Chain Stitch
Sewing Machine.



Belt Cutting Machine

Specifications :

- ◆ Belt Width : Adjustable from 45 mm to 100 mm.
- ◆ Machine Speed : 15 meters /min.
- ◆ Drive : Servo Motor.
- ◆ Power : Single Phase 1 H.P.
- ◆ Cutting Mechanism : By Hot Blade.
- ◆ Marking System : Contact Marking Ink.
- ◆ Air Pressure : 3 kg/cm².
- ◆ Man Power Required : Single Person.
- ◆ Belt Width : 35 mm - 8 Line, 45 mm - 8 Line,
55 mm - 8 Line, 75 mm - 4 Line,
100 mm - 4 Line, 50 mm - 8 Line,



ASH TECH

Automatic Belt Cutting with
Marking System For FIBC &
other Belt Material



Manufacturer & Exporter :

Gabbar Engineering Co.

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Edge Hardened Steel Cheese Tubes

**HIGH STRENGTH AREA
WITH REQUIRED DUCTILITY**
(Resistance to compression)



SUPER HIGH STRENGTH AREA
(Resistance to Impact)

ADVANTAGES

- Provides resistance to deformation/dents due to handling.
- Life of the cheese pipe is improved.
- Cost of lifting the dents and removing deformation is avoided.
- The 'Per Cycle Cost' of cheese pipe is drastically reduced.

Size
37mm x 35mm x 218mm



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Tel: +91 93767 67382

E-mail: samktg@siddhiindia.com | saexp@siddhiindia.com

Website: www.cheesetubes.com



S NO.	DESCRIPTION	REF. NO.	MODEL
1.	SWINGING LEVER ASSEMBLY (NEW) (PIN SIZE - 12MM)	11401391000	NOVA 6 / LSL6 36 BELTS / ACE6 LENO 4 / NOVA LENO 4 LSL610 LSL620 / NOVA61 / NOVA62
		11401391010	
		11164005800	
2.	SWINGING LEVER-62 / 63 (15MM PIN)	11164018300	LSL6 30 BELTS / LSL8 / LSL10 NOVA8 / NOVA10/ NOVA12 / NOVA82
		11411125000	
3.	SWINGING LEVER ASSEMBLY (OLD)	11164005700	LSL630

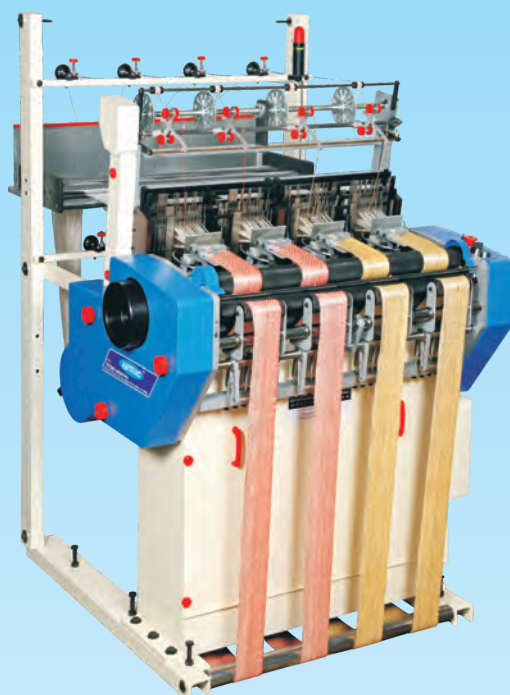
SIDE FLANGE ASSY. & FOAM WASHER



S NO.	DEF. PULLEY (ASSEMBLY)	REF. NO.	S NO.	DEF. PULLEY	REF. NO.
1.	NOVA6 / LSL6 30 BELTS / ACE6 / NOVA LENO4	11158951300	1.	NOVA6 / ACE6 / NOVA LENO4 / NOVA8 / NOVA10 NOVA12 / NOVA61 / NOVA62 / NOVA82	11131511010
2.	NOVA6 / LSL6 36 BELTS / ACE6 / NOVA LENO4 LENO4 / LSL8 / LSL10 / LSL630 / NOVA8 NOVA10 / NOVA12 / NOVA61 / NOVA82	11158951500 11401034000	2.	NOVA6 / LSL6 36 / 30 BELTS / ACE6 / LENO4 NOVA LENO4 / LSL8 / LSL10 / LSL630 / NOVA8 NOVA10 / NOVA12 / NOVA61 / NOVA82	11131509920
3.	LSL6 36 BELTS / LENO4 / LSL8 / LSL6	11401184000	3.	LSL6 36 BELTS	11158327200
4.	LSL6 30 BELTS		4.	LSL6 30 BELTS / LSL620	11130507200
5.	LSL610	11158954200	5.	LENO4 / LSL8 / LSL10 / LSL620	11130507800
6.	LSL610 / NOVA8 / NOVA10 / NOVA12 / NOVA61 NOVA62 / NOVA82	11158954300	6.	LSL610	11158327200
7.	LSL610	11158954000	7.	LSL610	11130548100
8.	LSL610	11158954100	8.	LSL610	11131511010
9.	LSL620	11158957500	9.	LSL620	11130546700
10.	LSL620	11401185000	10.		11131509920
11.	LSL620	11158958700	11.		11130507900
12.	LSL620	11401186000			
13.	NOVA62	11401827000			

AMTRAC[®]

High Speed Needle Looms & Filler Cord Machines



Model No.

6ND- 30
8ND- 30
4ND- 50
6ND- 50
8ND- 50
4ND- 75
4ND- 85
2ND-100
4ND-100
2ND-110
4ND-110
2ND-150
SD-608N
SD-212N



PRODUCT RANGE

- | | |
|---------------------------|-----------------|
| ★ Belt for FIBC Bags | ★ Zipper Tapes |
| ★ P.P. Tapes | ★ Elastic Bands |
| ★ HDPE Monofilament Niwar | ★ Cotton Tapes |
| ★ Fancy Niwar | ★ Cotton Niwar |



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Sack**



Dunnage Bag



**PP/HDPE Laminated
Fabric**



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Valve Bag**



**Ventilated
FIBC**



**Leno/Mesh
Bag**



**Paper polywoven
Bag**



**Woven
Geo Textiles**



LDPE Nursery Bag



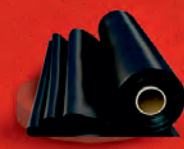
**Lumber Wrap
/ Cover**



Ground Cover



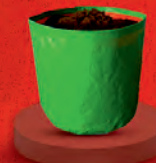
Tarps



Mulch Films



**HDPE Woven
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HDPE Grow Bag



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- » Hydraulic Cheese Pipe Straighter
- » **Hydraulic Bale Press For Waste**
- » Bobbin Cleaning Machine
- » Manual Printing (up to 4 Colours)
- » Gear Box Cooling For Tap Plant Hot Air Dryer Granules
- » Online Reforming (Fabric Inspection) Machine
- » Perforation Unit For Online Printing Machine
- » Surface Winder For Printing Machine & Lamination Plant
- » Online Gusseting Unit
- » Mixing Machine For Row Material (Granules)
- » Unwinding Unit & Rewinding Unit with Web Guiding System
- » Power Saving Blowers & All Accessories for Raffia Industries



Hydraulic Bale Press (40 to 150 Ton)



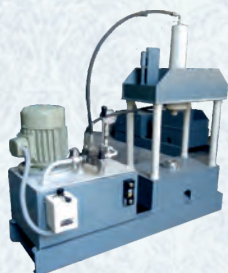
Hydraulic Bale Press For FIBC (Jumbo Bag)



Hydraulic Bale Press For Waste



Bobbin Cleaning Machine



Hydraulic Cheese Pipe Straighter



Perforation Unit



Hot Air Dryer



Granule Mixing Machine



Fabric Rewinding Machine



Surface Rewinder



Manual Printing Machine (up to 4 color)



Unwinding Unit



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- 1.Reduction of man power working
- 2.Reduction of mixing time
- 3.Reduction of mishandling
- 4.Improves quality of end product
- 5.Contains 2 hot air blower of 0.5HP with 7.5 KW heater with PID installed Electric Panel.

Machine Size (L X B X H) in MM	Mixing Capacity Kg / 15 min
1000 X 1000 X 1000	150



Bag Cutting and Sewing Machine (BCS)

1. Heavy Duty Lazar cutting fabricated MS structure with fully automatic user friendly control system with 15HP connecting load with electric panel.
2. Machines consists of web guide, unwinding unit, cutting unit, feeding unit an efficient clipper system and a sewing machine with single and double folder.
3. Working width of machine is between 8" to 36" inch.
4. Working length of machine is between 12" to 53" inch.
5. Cutting length accuracy of machine is ± 1 mm.
6. Production capacity 20-35 bags per min depending on the sewing machine.



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Production Capacity : 150 to 900 Kg/Hr



For Manufacturing PP/HDPE Flat Tapes to Produce Woven Sacks, Tarpaulin, Jumbo Bags (FIBC), Ropes, Stitching Threads etc.



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OutPut



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PP/HDPE Tapes

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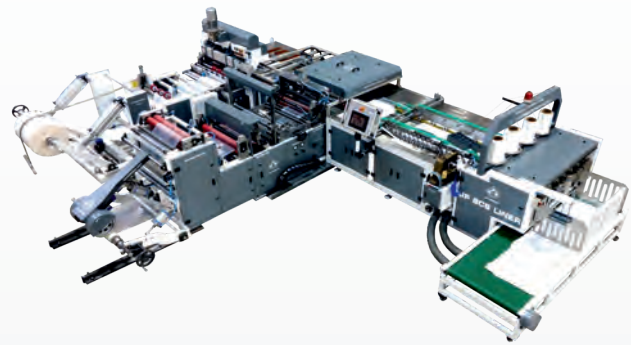
Corporate Office

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Fabric / Tarpaulin



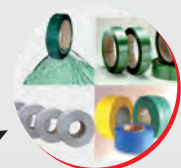
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- Optical Brighteners
- Anti-Static Masterbatch
- Anti-Block Masterbatch
- Antimicrobial Masterbatch
- Anti-Oxidants

TAILOR MADE FOR ANY COLOR DEVELOPMENT.

APPLICATIONS

- Woven Sacks & for AD Star Fabrics
- Leno Bags
- Non-Woven Fabric
- Roto Moulding
- Injection Moulding
- HDPE Pipes/Deep Irrigation Pipes
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- Mulch film
- LDPE/LLDPE/PP Lamination
- Shade nets



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*Reliable performance
Till the last drop...*



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- Good Color Strength
- High Bond Strength
- Low Solvent Retention



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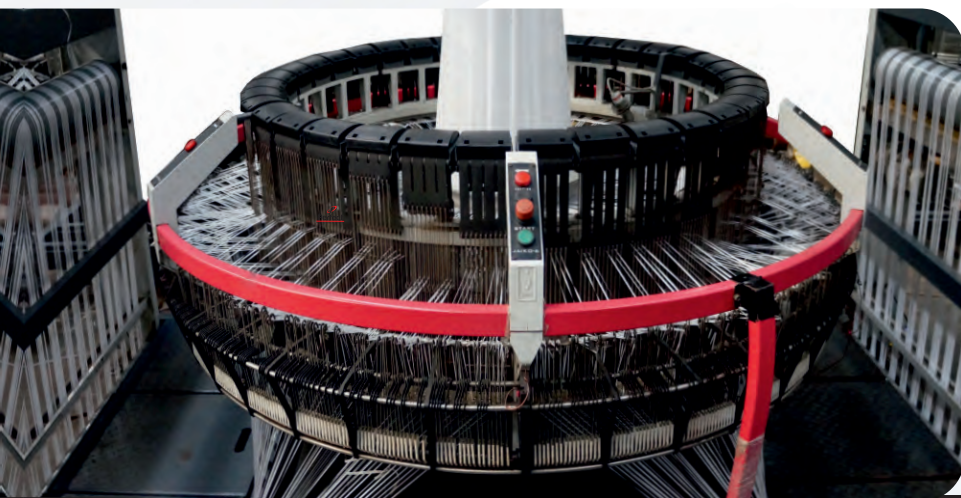
CAST PU ROLLERS



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BAND**

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BANDI**

**HEDDLE
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Wire Healds for Plastic Woven Sacks Industries

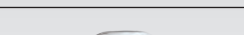
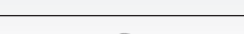
Length :
300, 305, 310 & 355 mm or required

Wire Size :
0.91 mm or required

End Loops :
Open J, Oblong, Round & Open C

Eye Location :
In centre or above centre

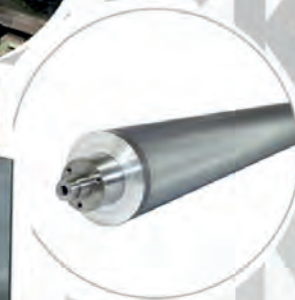
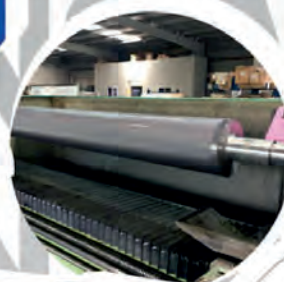
Surface Finish :
Nickel Plating
We can supply other Wire Healds on customer request.

Eye No.	Photo	Dimension in mm
1080R		6.6 x 3.9
390R		8.0 x 4.2
420R		9.0 x 4.8
450R		10.0 x 6.3
8040R		8.0 x 4.0
440R		10.5 x 2.8
480R		13.5 x 7.5
65/0		6.5

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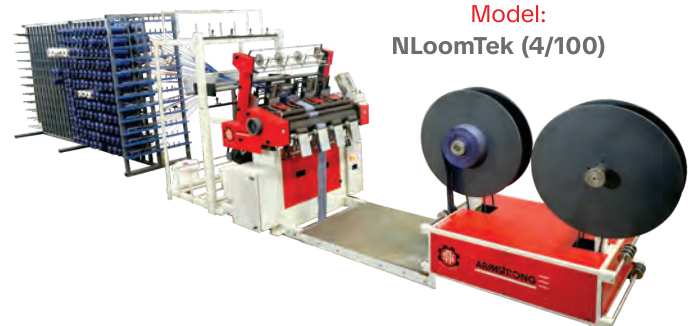
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**FORM FIT BOTTLE SHAPE
LINER SEALING SYSTEM**

Model:
Without Perforation (LinerTek FF)



**NEEDLE LOOM FOR JUMBO
BAG HEAVY LIFTING BELT**

Model:
NLoomTek (4/100)

**CYLINDERLESS ROLL TO ROLL FLEXOGRAPHIC
PRINTING MACHINE (2 TO 8 COLOUR)**



Model: PrinTek 8

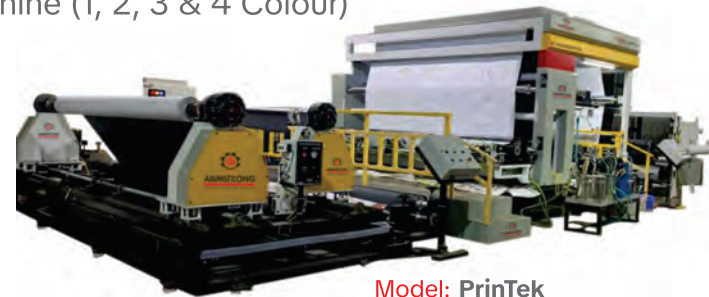
LUMBER, TARPAULIN, GEO-TEXTILE & ROOF APPLICATION MACHINES - WIDE WIDTH

Auto Rewinding &
Cutting Machine

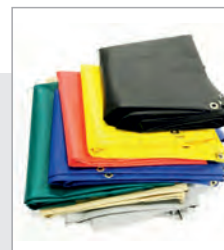


Model:
RewindTek

Flexographic Printing
Machine (1, 2, 3 & 4 Colour)



Model: PrinTek



WOVEN SACK

Automatic Tubing
(Centre Pasting) Tuber Machine



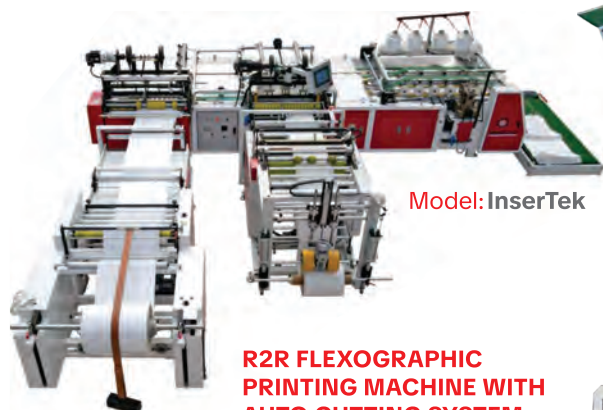
Model: TubeTek

Woven Sack
Lamination Machine



Model: LamTek

High Speed Liner
Insertion + BCS Machine



Model: InserTek

Piece To Piece Pinch Bottom
Bag Making Machine



Model: PinchTek

R2R FLEXOGRAPHIC
PRINTING MACHINE WITH
AUTO CUTTING SYSTEM
(SIX COLOUR)



Model: InserTek

RANGE UPTO 4.2 METERS

Lamination
Machine



Model: LamTek

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Model:
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FLECS



AGB-5/7



AGB-10/25

Government of India
Ministry Of Commerce and Industry
Department of Commerce
Directorate General of Foreign Trade
Vanijya Bhawan, New Delhi

Policy Circular No.01/2026-27

Dated: April 15th, 2026

To,

1. All Trade and Industry Stakeholders
2. Export Credit Guarantee Corporation (ECGC)
3. All DGFT Regional Authorities

Subject: Clarification on eligibility of new ECGC Whole Turnover Policy under Component II of the Resilience & Logistics Intervention for Export Facilitation (RELIEF) under Export Promotion Mission (EPM)

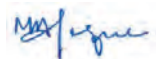
Reference is invited to Notification No. 65/2025-26 dated 19.03.2026, whereby the time-limited Resilience & Logistics Intervention for Export Facilitation (RELIEF) was operationalised under the Export Promotion Mission (EPM).

2. Under Component II, support is extended to encourage exporters to avail ECGC credit insurance cover for consignments destined either for delivery or transshipment to the specified countries in the affected Gulf and West Asia region.

3. A clarification has been sought regarding the eligibility of new ECGC Whole Turnover Policy for the first time on or after 16.03.2026 for support under Component II. In this regard, it is clarified that the benefit under Component II shall also be available to exporters who obtain a new ECGC Whole Turnover Policy for the first time on or after 16.03.2026.

4. All other provisions of Notification No. 65/2025-26 dated 19.03.2026 shall remain unchanged.

This issues with the approval of the Competent Authority.



(Md. Moin Afaq)
Joint Director General of Foreign Trade

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Editor & Publisher : Aruna

Owner and Place of Publication :

Indian Federation of Woven Technical Textiles

213, Richmond Towers, 12, Richmond Road, Bengaluru - 560 025

Phone : 080 - 49754221, 6360092285

E-mail : accounts@iftex.in

Printed by : **Shreyas Creations**

Smt. Kalavathi V.K.

No. J 73, 2nd Cross, Anjaneya Block, Sheshadripuram, Bengaluru - 560 020

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- This Association represents the Woven Technial Textile Manufacturers in the Country. All of them stand solidly behind it.
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